

MANUAL

EDILGRAPPA

**BENDING-STRAIGHTENING TOOL
PR16-32N WITH ADJUSTABLE HEAD
SPARE PARTS**

INDEX

0 SPARE PARTS AND ACCESSORIES CATALOGUE.....	3
0.01 ORDERING INFORMATION.....	3
0.02 MECHANICAL AND ELECTRICAL COMPONENTS	3
COMPONENTS OF BENDING-STRAIGHTENING TOOL PR16-32N	
WITH ADJUSTABLE HEAD 230V P/N 150.02904.....	4

0 SPARE PARTS AND ACCESSORIES CATALOGUE



THE COMPANY DECLINES ALL LIABILITY FOR INJURY TO PEOPLE OR DAMAGE TO PROPERTY IF TECHNICAL ASSISTANCE IS NOT PERFORMED BY QUALIFIED AND AUTHORISED STAFF.



FOR TECHNICAL ASSISTANCE AND MAINTENANCE, CONTACT AN AUTHORISED SERVICE CENTRE OR WRITE TO cut@edilgrappa.com.

0.01 ORDERING INFORMATION

For technical assistance and spare parts, both during and after the period of warranty, quote the data indicated on the ID plates and the serial number punched on the tool body (fig. 1)



Fig.1

Orders for spare parts must be accompanied by the following information:

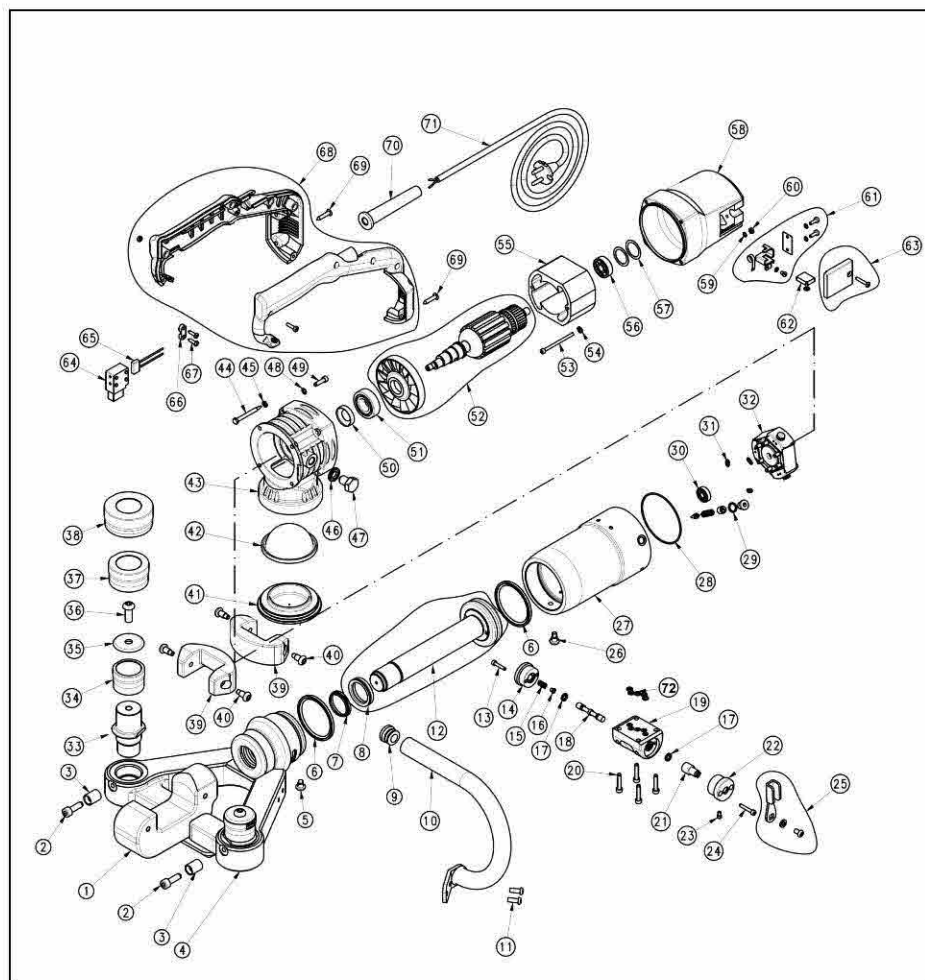
1. Type of equipment
2. Serial number
3. Part number or position in exploded drawing
4. Quantity
5. Revision status indicated on the back cover of the manual.

The Manufacturer can only supply the appropriate spare part if the required data is complete, since subsequent improvements may have entailed structural variations to the equipment and therefore to the spare parts.

0.02 MECHANICAL AND ELECTRICAL COMPONENTS

The following page contains an exploded diagram of the machine, complete with the part numbers, descriptions and quantities of each component

**COMPONENTS OF BENDING-STRAIGHTENING TOOL PR16-32N WITH
ADJUSTABLE HEAD 230V P/N 150.02904**



**COMPONENTS OF BENDING-STRAIGHTENING TOOL PR16-32N WITH
ADJUSTABLE HEAD 230V P/N 150.02904**

#	P/N	Rev.	Item	Q.ty
1	1.10.6976	0	CAM SUPPORT	1
2	1 60 120	0	SCREW	2
3	1.10.7012	0	REBAR SUPPORT	2
4	1.50.02917	0	HAEAD ASSEMBLY	1
5	1.10.6997	0	SCREW	1
6	1.30.1844	1	GASKET	2
7	1.30.623	0	SCRAPER	1
8	1.30.485	0	GASKET	1
9	1.30.1838	0	RUBBER CAP	1
10	1.50.2640	1	HANDLE ASSEMBLY	1
11	1.60.933	1	SCREW	2
12	1.50.02919	0	PISTON	1
13	1 60 729	0	SCREW	2
14	1.10.1458	1	CAP	1
15	1.10.194	0	INFERIOR SPRING	1
16	1.10.102	0	RIVET	1
17	1.30.242	0	GASKET	2
18	1.10.1381	2	CURSOR	1
19	1.50.2638	0	VALVE BLOCK ASSEMBLY	1
20	1 60 119	0	SCREW	4
21	1.10.1446	1	CURSOR PIN	1
22	1.10.1457	1	DRILLED CAP	1
23	1.10.1552	0	SCREW	1
24	1 60 793	0	SCREW	2
25	1.50.1924	0	LEVER SET	1
26	1.10.4042	2	HEAD BLOCK SCREW	1
26	1.30.102	2	O-RING	5
27	1.10.07533	0	CYLINDER	1
28	1.30.046	2	O-RING	1
29	1.50.2742	0	CALIBRATION VALVE	1
30	1.60.068	1	BEARING	1
31	1.30.017	2	O-RING	3
32	1.50.511	0	PUMP ASSEMBLY	1
33	1.10.5114	2	ROLLER SUPPORT	2
34	1.10.6994	0	ROLLER FOR BENDING REBAR $\varnothing 28 \div \varnothing 32$	2
35	1.10.5126	0	WASHER FOR LOCKING ROLLER	2
36	1.60.945	1	SCREW	2
37*	1.10.6995	0	ROLLER FOR BENDING REBAR $\varnothing 22 \div \varnothing 26$	2
38*	1.10.6996	0	ROLLER FOR BENDING REBAR $\varnothing 16 \div \varnothing 20$	2

#	P/N	Rev.	Item	Q.ty
39	1.10.6977	0	CAM	2
40	1.10.4073	3	SCREW	4
41	1.10.7027	0	MEMBRANE CAP	1
42	1.30.276	1	MEMBRANE	1
43	1.10.1725	4	OIL TANK	1
44	1.60.151	1	SCREW	4
45	1.60.314	0	WASHER	4
46	1.60.337	2	BONDED SEAL	1
47	1.50.506	2	MAGNETIC CAP	1
48	1.60.410	0	WASHER	4
49	1.60.3021	0	SCREW	4
50	1.60.014	0	OIL SEAL	1
51	1.60.013	2	BEARING	1
52	200.009	0	ROTOR WITH FUN	1
53	1.60.142	0	SCREW	2
54	1.60.382	0	WASHER	2
55	1.40.016	0	STATOR	1
56	1.60.003	2	BEARING	1
57	1.60.324	1	COMPENSATOR RING	2
58	1.30.034	3	MOTOR COVER	1
59	1.10.811	1	WASHER	2
60	1.60.207	0	NUT	2
61	1.50.1936	1	BRUSH HOLDER SET	2
62	1.30.005	0	BRUSH	2
63	1.50.1391	0	BRUSH COVER SET	2
64	1.40.020	1	SWITCH	1
65	1.40.002	0	NOISE SUPPRESSOR FILTER	1
66	1.30.020	0	CABLE LOCK	1
67	1.60.129	2	SCREW	2
68	1.50.1387	0	HALF-SHELLS WITH SCREWS	1
69	1.60.147	1	SCREW	4
70	1.30.021	0	CABLE HOLDER	1
71	1.40.012	1	CABLE WITH PLUG	1
72	1.30.102	2	O-RING	5

*	OPTIONAL
----------	-----------------

NOTES

EDILGRAPPA Srl
MACHINES AND EQUIPMENT FOR THE BUILDING TRADE,
INDUSTRY AND RESCUE

31030 BORSO DEL GRAPPA (TV) - ITALY - Via Callesello, 4
Tel. 0423 910122 – Fax 0423 542122

E-mail: cut@edilgrappa.com <http://www.edilgrappa.com>